

AFCO Installation & Operation Instructions

Model #AF 943382 • Portable 20 Gallon Freedom LC Foamer

REQUIREMENTS

Chemical Concentrate

Water to Fill Tank

Compressed Air	6 CFM
Minimum Air Supply Line	3/8"

Hose	3/4" x 40'
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Nozzle	50250
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OPTIONS

Drain Foamer Attachment

Drain Foamer Attachment (Freedom & Liberty)	# 538245
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Alternate Check Valve - EPDM Standard

Check Valve, Chemical, PP/Viton, 1/4"	# 491315
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WEIGHT & DIMENSIONS

Shipping Weight: 89 lbs.

Shipping Dimensions: 48" x 26" x 24"



<http://www.afcocare.com>

**READ ALL
INSTRUCTIONS BEFORE
USING EQUIPMENT!**

Overview

The Portable 20 Gallon Freedom LC Foamer is a medium volume venturi foam applicator that projects foaming chemicals on to any surface up close or at distances up to 12 feet. Designed for facilities require portability and may need to use more than one foaming chemical. Switch to a different chemical by simply swapping concentrate container. This system features a rugged 1/4" Yamada air pump to draw water from the 20 gallon tank and provide the water pressure for the LC venturi foamer. The LC foamer body draws and blends chemical concentrate from a 1-gallon container of chemical concentrate into the water stream to create an accurately diluted solution. Compressed air is injected into the solution to greatly increase volume and coverage ability. Rich, clinging foam is projected through the hose, wand and fan nozzle.



Safety & Operational Precautions

- For proper performance do NOT modify, substitute nozzle, hose diameter or length
- Manufacturer assumes no liability for the use or misuse of this unit.
- Wear protective clothing, gloves and eye-wear when working with chemicals.
- Always direct the discharge away from people and electrical devices.
- DO NOT use chemicals that are not compatible with glass filled polypropylene or the Teflon diaphragms.
- Do not use products that contain sodium hypochlorite (bleach) or strong alkaline
- Follow the chemical manufacturer's safe handling instructions.

TO INSTALL (REFER TO DIAGRAM, NEXT PAGE.)

1. Remove the lid from the tank and the suction tube.
2. Fill the suction tube with water. (This will ensure the dry pump will prime)
3. Securely attach the full suction tube to the hose barb.
4. Fill the tank with water only to the desired level. Replace lid.
5. Place a one gallon container(s) of chemical concentrate in the jug rack.
6. Attach a compressed airline to the inlet ball valve. DO NOT TURN ON

Set the chemical dilution ratio by threading one of the color coded metering tips into each chemical check valve. See chemical labels for dilution ratio recommendation or consult your chemical supplier.

- For the strongest dilution ratio do NOT install a colored metering tip.
- The dilution ratios in the metering tip chart are based on water thin chemicals with a viscosity of 1CPS.
- **Thicker chemicals will require a larger tip than the ratios shown in the chart.**
- Application results will ultimately determine final tip color.
- Select the tip color that is closest to your desired chemical strength and thread it into the tip holder. DO NOT OVER TIGHTEN.
- Push the chemical tube over the check valve barb and place the strainer in the chemical concentrate.

TO OPERATE

- **Always make sure the discharge ball valve is closed or pointed in a safe direction before turning the air on. Ball valve can be shut off at any time during operation but should not be left unattended for long periods of time. Expect a strong blast when re-opening ball valve.**
- The unit has been tested and is ready to operate. The pump air pressure regulator is preset and locked at 90 PSI. This is the optimum pump pressure. Test "as is" before making any foam consistency adjustments.

1. Final dilution ratios and air adjustments will now have to be made.
2. The foam consistency knob is pre-set at 1/3 turn counterclockwise. Do not open more than 1/2 turn or the foamer will not draw chemical. IF adjustments are needed turn the foam consistency needle valve a maximum of 1/2 turn counterclockwise for dryer foam and clockwise for wetter foam. Wait several seconds after each adjustment to see the results.
 - Too much foam consistency air can cause: the pump to stall; the hose to buck and jump; poor foam; the venturi to fail.
 - Medium-wet foam will give the best results! Dry foam will NOT clean as well!
3. With wand in hand direct the discharge in a safe direction, open the discharge ball valve.
4. Open the air ball valve.
5. Wait several seconds for pump to prime and the foamer to draw the chemical.
6. You may have to try different sized metering tips and air settings until foam consistency and cleaning results are acceptable. Once this is set you are ready to start application.
7. When foaming is complete, close the discharge ball valve. Return to the unit and close the air ball valve. Briefly re-open the discharge ball valve to relieve pressure in the hose.
8. Rinse the work surface before the foam dries.

Metering Tip Selection Chart

Metering Tip Color	Oz. per Min.	Example: Dilution Ratio @ 90 PSI
Brown	.56	375:1
Clear	.88	239:1
Bright Purple	1.38	152:1
White	2.15	98:1
Pink	2.93	72:1
Corn Yellow	3.84	55:1
Dark Green	4.88	43:1
Orange	5.77	36:1
Gray	6.01	35:1
Light Green	7.01	30:1
Med. Green	8.06	26:1
Clear Pink	9.43	22:1
Yellow Green	11.50	18:1
Burgundy	11.93	18:1
Pale Pink	13.87	15:1
Light Blue	15.14	14:1
Dark Purple	17.88	12:1
Navy Blue	25.36	8:1
Clear Aqua	28.60	7:1
Black	50.00	—
No Tip Ratio	up to 6.0:1	

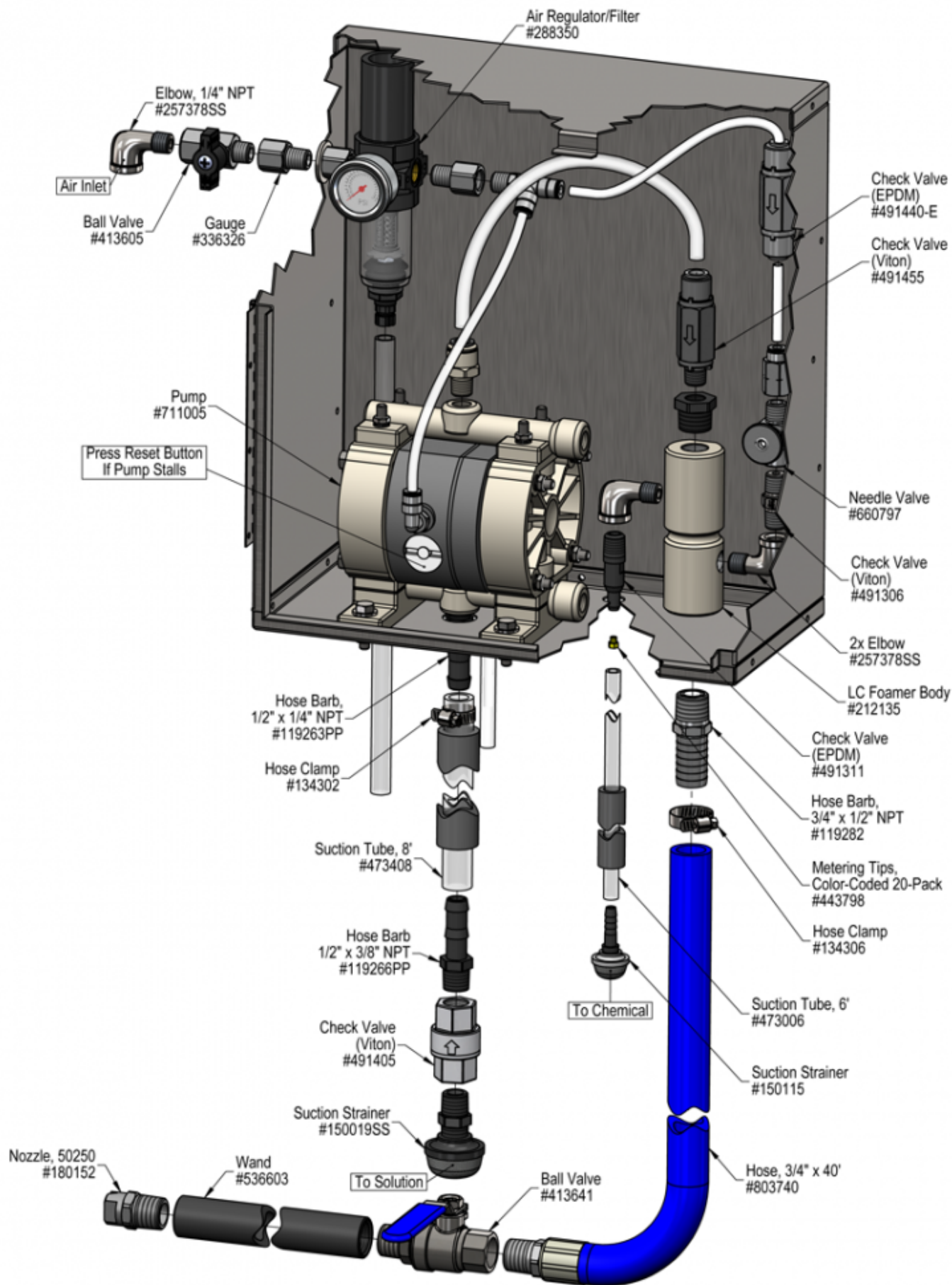
The dilution ratios above are approximate values. Due to chemical viscosity, actual dilution ratios may vary.

Metering Tip Selection Formula

$$(\text{GPM} \times 128) / \text{Dilution Ratio} = \text{Oz. per Min}$$

Flow Rate Chart

Pressure	Flow Rate
PSI	GPM
90	1.64



Troubleshooting Guide

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Problem	Possible Cause / Solution	
	Startup	Maintenance
A) Air pump will not prime or runs with no output.	1, 2, 3, 4, 5	9, 10, 12, 13, 14
B) Will not draw chemical.	1, 2, 3, 4, 5	9, 12, 13
C) Foam surges and / or hose "bucks".	1, 2, 4, 5, 6, 7	9, 10, 11, 12
D) Foam output too wet.	1, 2, 4, 5, 6, 7	9, 12, 13
E) Foam output too dry.	2	
F) Cleaning results not acceptable.	6, 7, 8	

Possible Cause / Solution	
Startup	Maintenance
<p>1. Inlet ball valve partially closed or air pressure too low.</p> <ul style="list-style-type: none"> • Make sure air pressure is set at 90 PSI. <p>2. Foam consistency needle valve open too much</p> <ul style="list-style-type: none"> • Adjust the needle valve slowly clockwise till foam stabilizes. Turn round handle slightly clockwise for wetter foam; open counterclockwise for dryer foam. Open a maximum of 1/2 turn or the foamer will not draw chemical. <p>3. Pump requires manual priming on initial startup or has run dry. (Priming may take up to 30 seconds.)</p> <ul style="list-style-type: none"> • Remove the clear water suction tube and fill the tube with water and reconnect. The pump should readily prime. Once the pump's internal valves are wet, the pump will prime by itself. <p>4. Discharge ball valve not completely open or discharge hose kinked</p> <ul style="list-style-type: none"> • Completely open the discharge ball valve / straighten hose. <p>5. Water or chemical tubes not completely immersed or container(s) empty</p> <ul style="list-style-type: none"> • Immerse tubes or replenish. • If pump has run dry, re-prime the pump. (See #3, above.) <p>6. Dilution too weak</p> <ul style="list-style-type: none"> • Install a larger metering tip (chemical viscosity is thicker than water). <p>7. Improper chemical</p> <ul style="list-style-type: none"> • Ensure product is recommended for foaming and / or the application. <p>8. Soil has hardened on surface</p> <ul style="list-style-type: none"> • Always rinse foam before it dries 	<p>9. Water or chemical strainers blocked</p> <ul style="list-style-type: none"> • Clean or replace. <p>10. Air regulator failed</p> <ul style="list-style-type: none"> • Clean or replace. <p>11. Discharge hose kinked</p> <ul style="list-style-type: none"> • Straighten the hose. <p>12. Nozzle size too small or missing</p> <ul style="list-style-type: none"> • Use only nozzles specified. (See Requirements, page 1.) <p>13. Problem with air pump</p> <ul style="list-style-type: none"> • Refer to air pump instruction manual/CD. • If spool stopped in neutral position, press the RESET button

PREVENTIVE MAINTENANCE: When the unit will be out of service for extended periods, place chemical tube(s) in water and flush the chemical out of the unit to help prevent chemical from drying out and causing build-up. Periodically check and clean chemical strainer and replace if missing.

